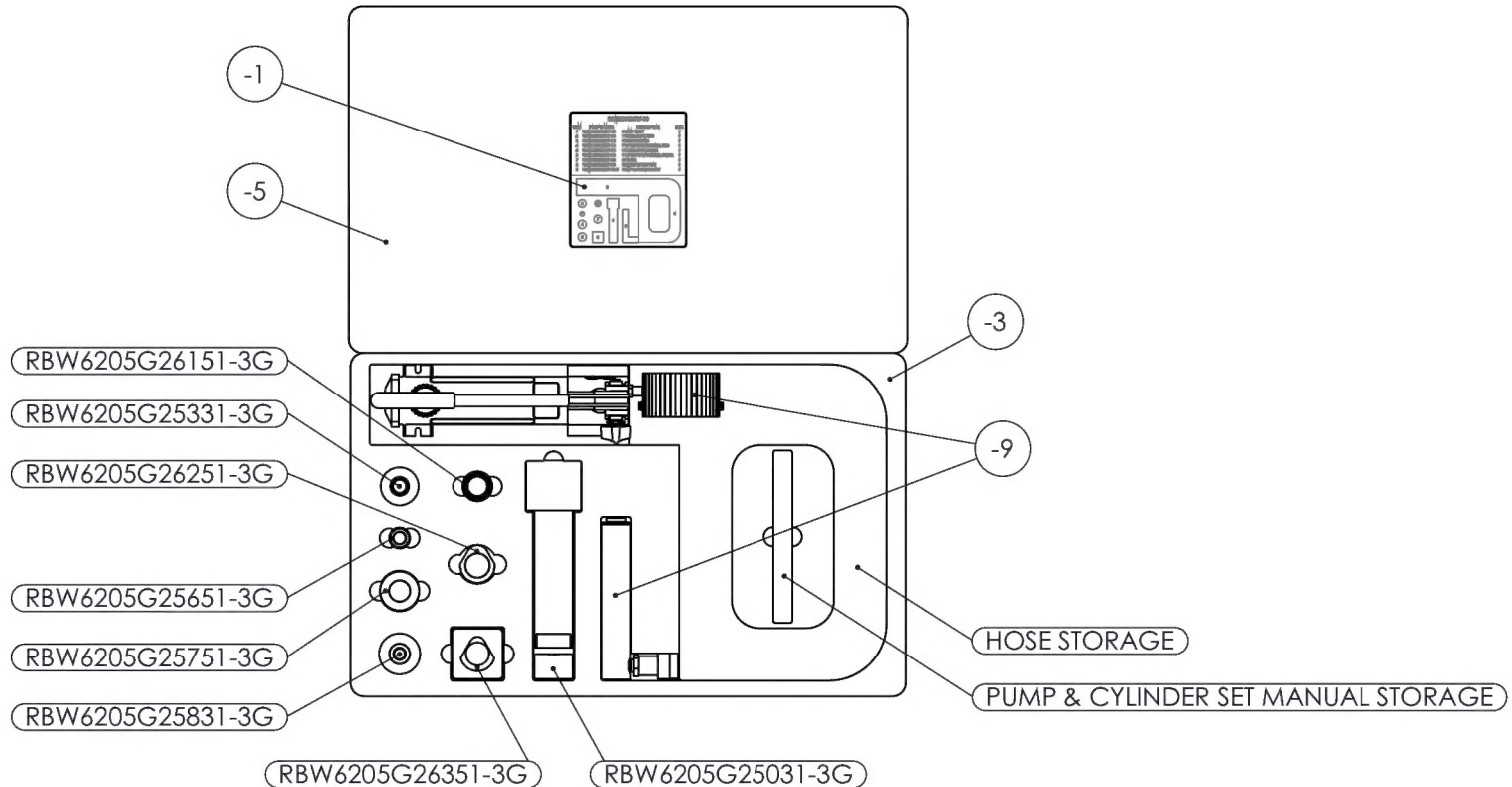


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/2/2017	DPD	JAG



NOTE:
REF. AGUSTA T/N: 3G6205G21631.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	CLAMP ASSY		RBW6205G25031-3G	1
				1	PULLER ASSY, HUB		RBW6205G25331-3G	1
				1	GUIDE BUSHING		RBW6205G25651-3G	1
				1	PROTECTION BUSHING, HUB		RBW6205G25751-3G	1
				1	PULLER ASSY, LEVER		RBW6205G25831-3G	1
				1	PROTECTION BUSHING, LEVER		RBW6205G26151-3G	1
				1	SPACER		RBW6205G26251-3G	1
				1	LEVER PROTECTION		RBW6205G26351-3G	1
		-1		1	CONTENTS PLACARD	PLASTIC		2
		B/O	-3	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	8.67 X 17.97 X 29.01 (CASE SOLUTIONS)	3
		B/O	-5	1	TOP FOAM	ETHAFOAM 220, BLACK	1.77 X 18.10 X 29.19 (CASE SOLUTIONS)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1650-E	1
		B/O	-9	1	PUMP CYLINDER SET		5 TON (ENERPAC #SCR-55H)	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

DART AEROSPACE

TITLE
TOOL M/R DAMPER
ATTACHING BOLT REMOVAL

DWG NO.
RBW6205G21631-3G

REV
1

MAT'L
REPT
TREAT
FINISH

SPEC
DRAWN BY: DD 05/18/2017
CHECKED: RJC 05/18/2017
OPPS APPR: AA 05/24/2017
QA APPR: JL 05/24/2017
APPROVED: JAG 06/02/2017

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± .5°
.X ± .1 SURFACES = 125°

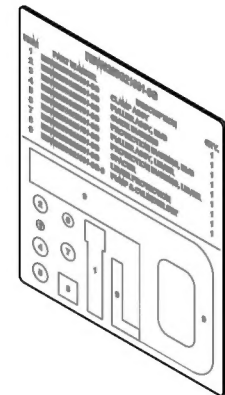
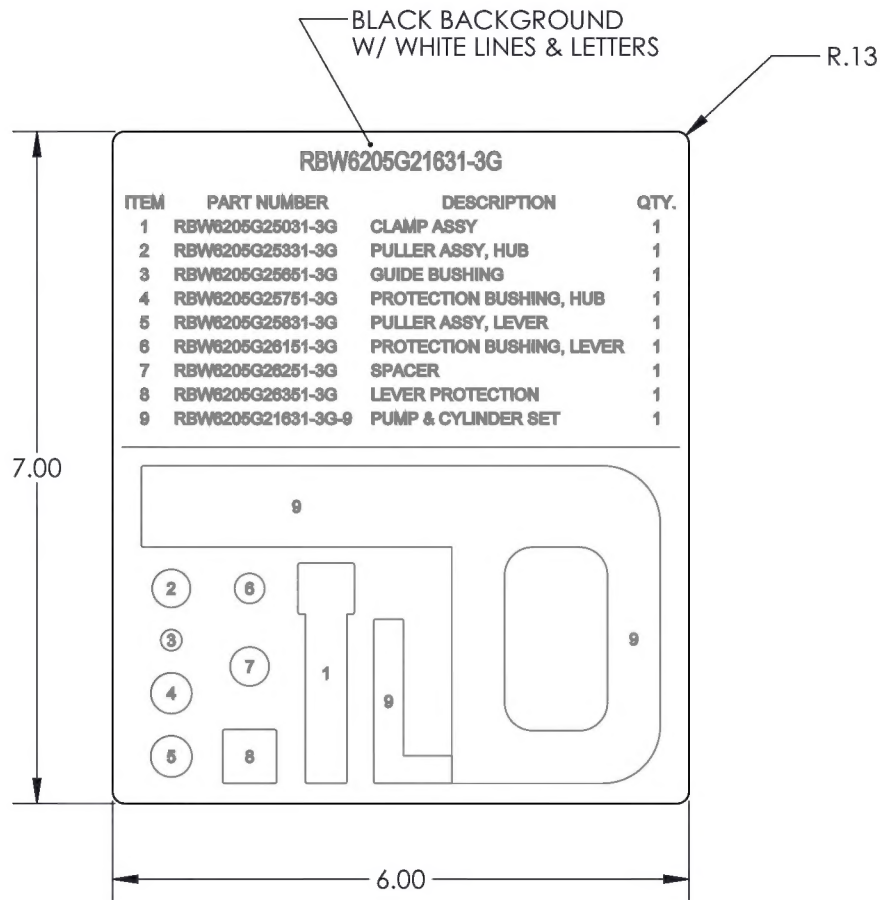
1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL
AW139

SCALE 1:10 **DATE** 5/18/2017 **SHEET** 1 OF 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



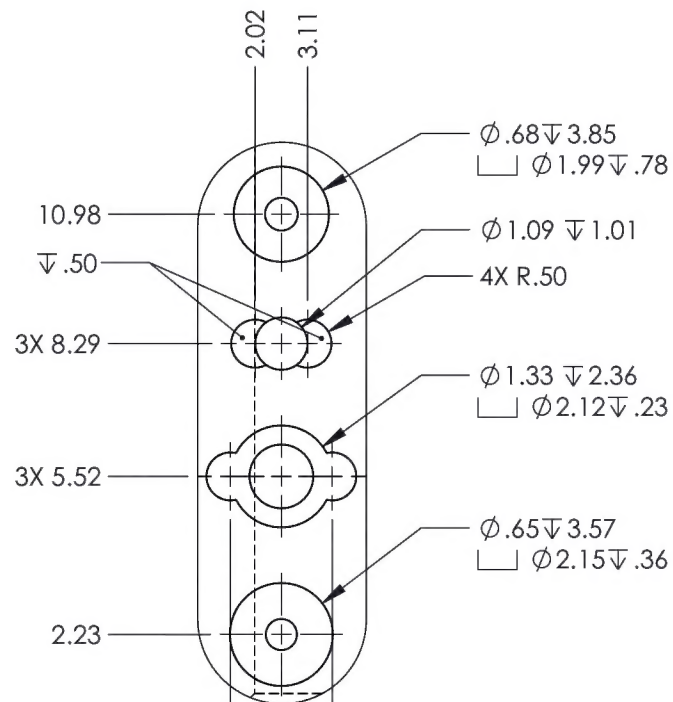
NOTE:
USE PDF TO MANUFACTURE.

DART AEROSPACE	
TITLE TOOL M/R DAMPER ATTACHING BOLT REMOVAL	
DWG NO. RBW6205G21631-3G-1	REV 1
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: DD 05/18/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 05/18/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/24/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/24/2017	USED ON MODEL
APPROVED: JAG 06/02/2017	AW139
SCALE 1:2	DATE 5/18/2017
SHEET 2 OF 4	

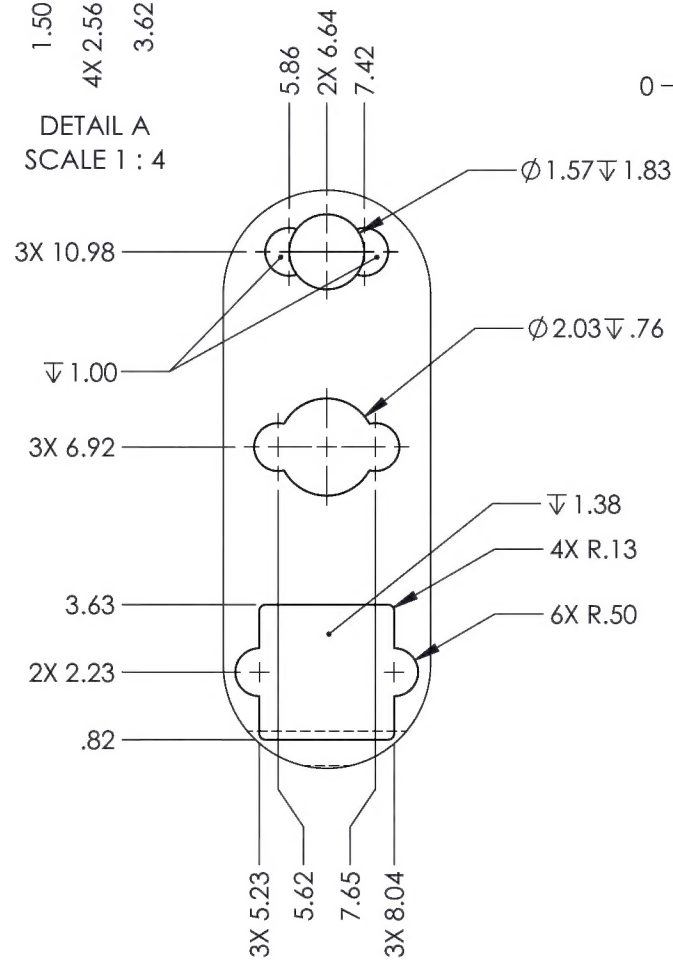
①
CONTENTS PLACARD

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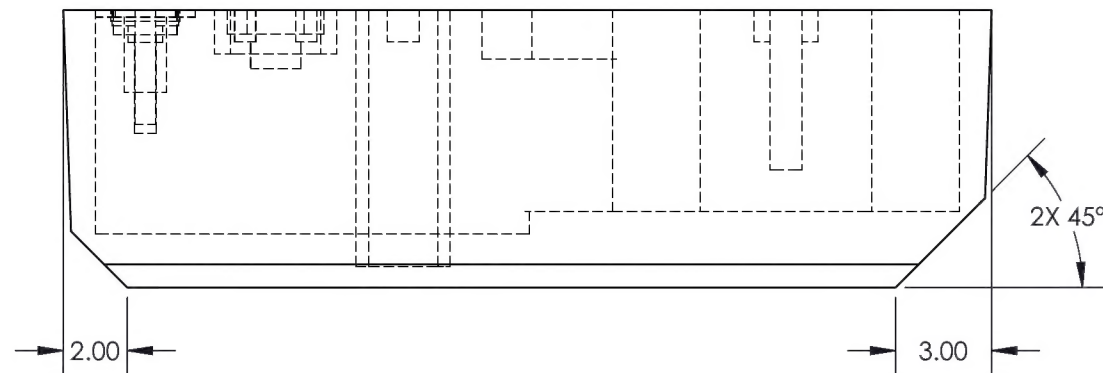
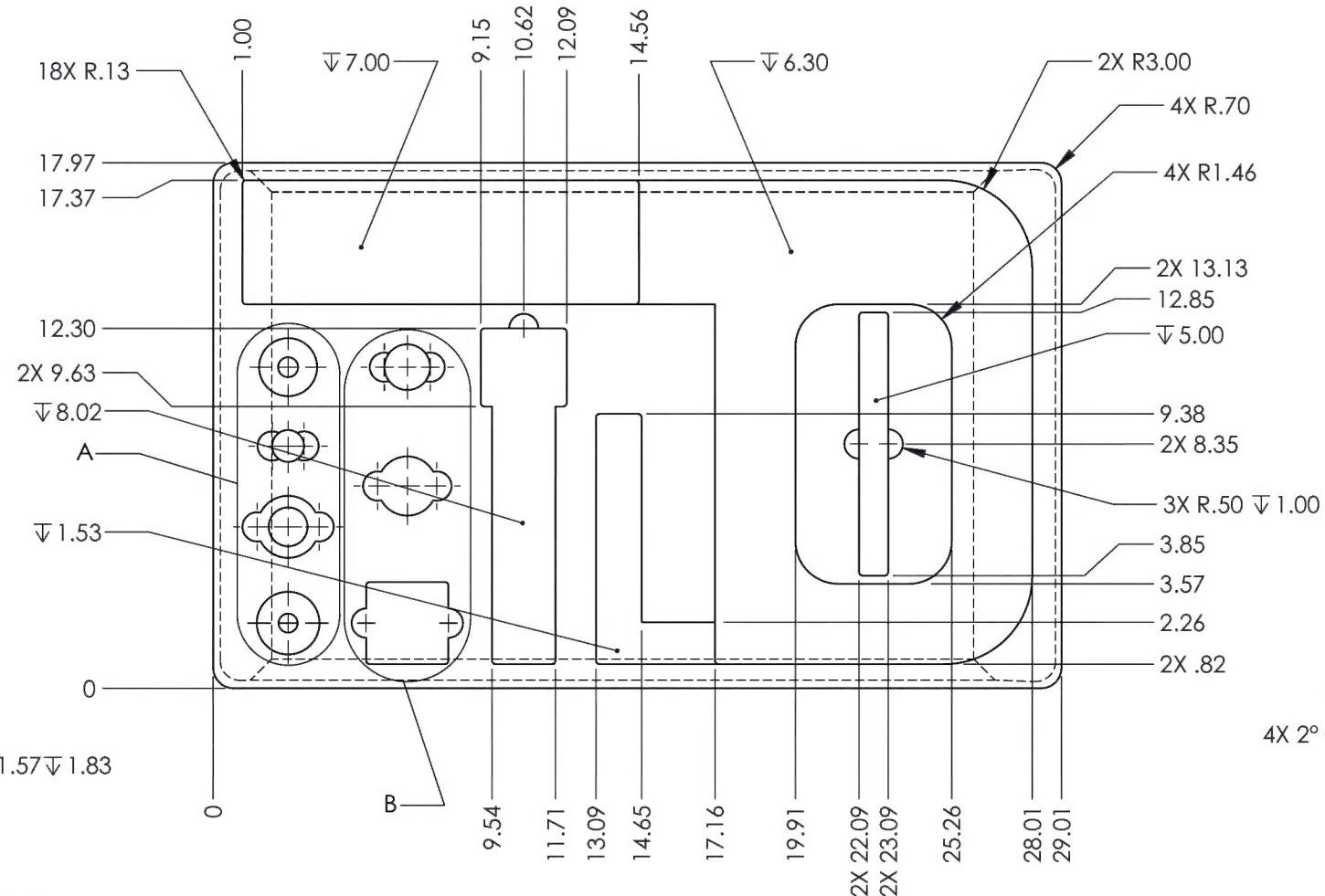
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



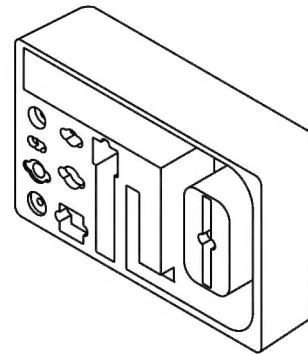
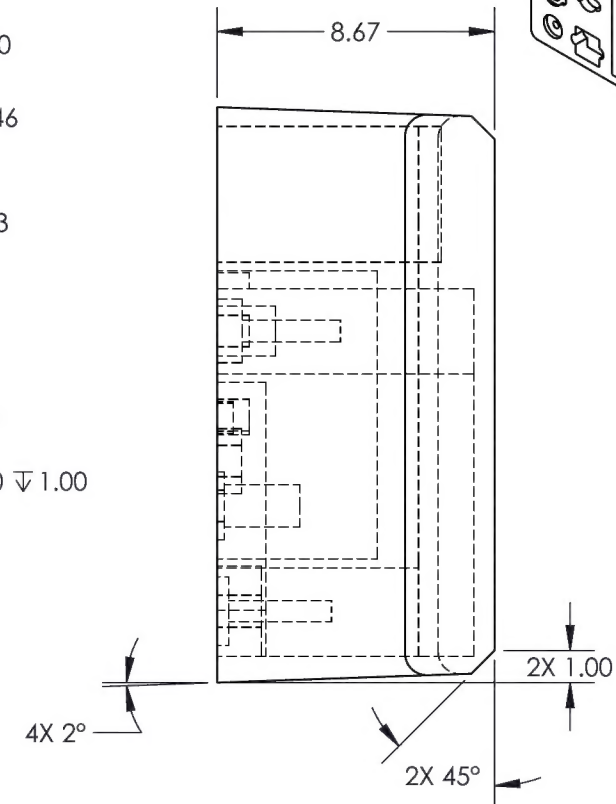
DETAIL A
SCALE 1 : 4



DETAIL B
SCALE 1 : 4



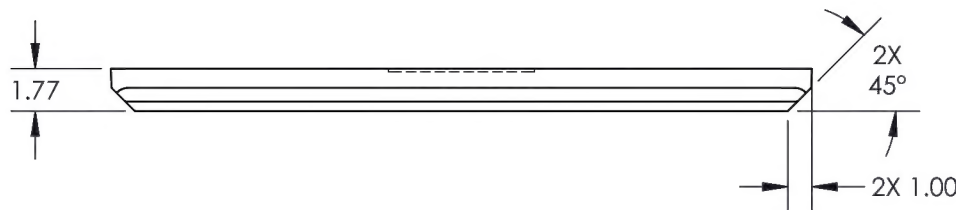
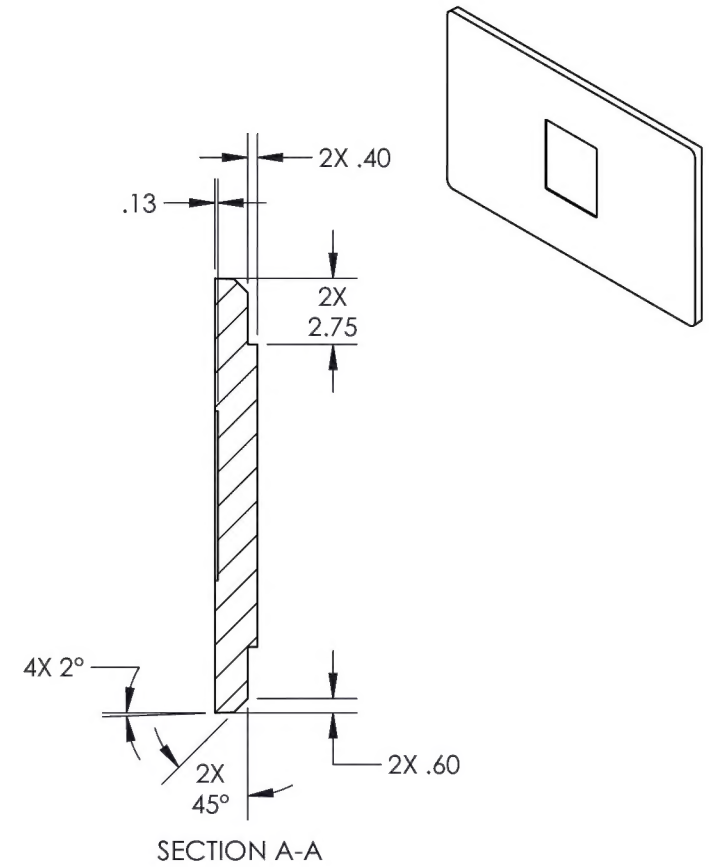
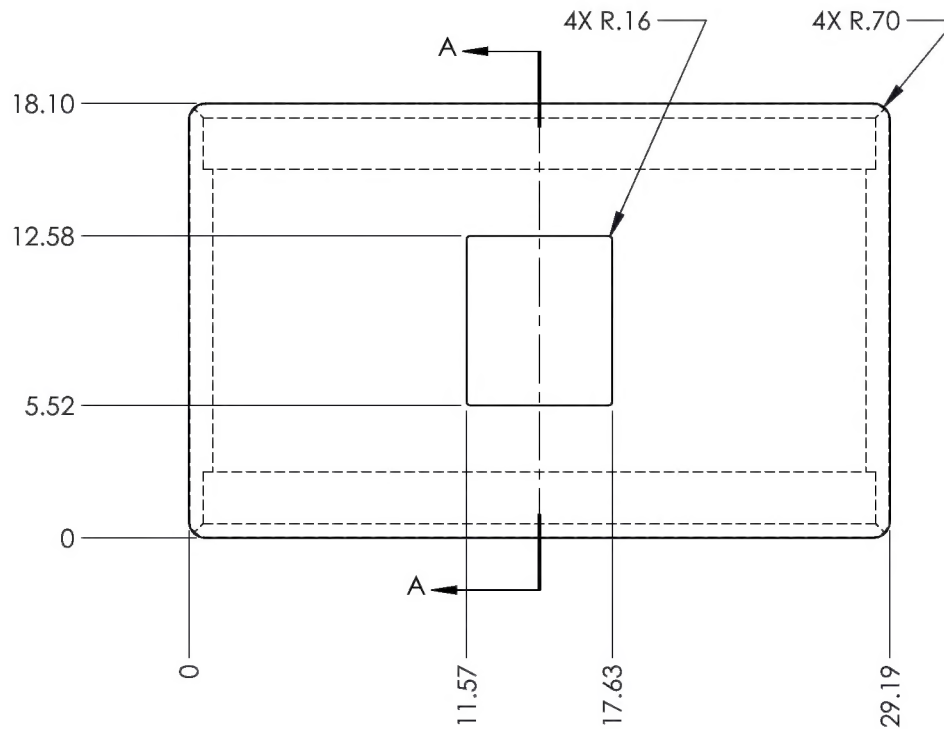
③
BOTTOM FOAM



DART AEROSPACE			
TITLE TOOL M/R DAMPER ATTACHING BOLT REMOVAL			
DWG NO. RBW6205G21631-3G-3			REV 1
MAT'L ETHAFOAM 220, BLACK		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX \pm .010 FRACTIONS \pm 1/8	
FINISH		.XX \pm .03 ANGLES \pm 1°	
SPEC		.X \pm .1 SURFACES = 125/	
DRAWN BY: DD 05/18/2017		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: RJC 05/18/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: AA 05/24/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: JL 05/24/2017		USED ON MODEL	
APPROVED: JAG 06/02/2017		AW139	
SCALE 1:6		DATE 5/18/2017	
		SHEET 3 OF 4	

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



(5)
TOP FOAM

DART AEROSPACE	
TITLE TOOL M/R DAMPER ATTACHING BOLT REMOVAL	
DWG NO. RBW6205G21631-3G-5	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DD 05/18/2017	USED ON MODEL AW139
CHECKED: RJC 05/18/2017	
OPPS APPR: AA 05/24/2017	
QA APPR: JL 05/24/2017	
APPROVED: JAG 06/02/2017	
SCALE 1:8	DATE 5/18/2017
SHEET 4 OF 4	